



SEKI Feeder

Routine Maintenance Schedule

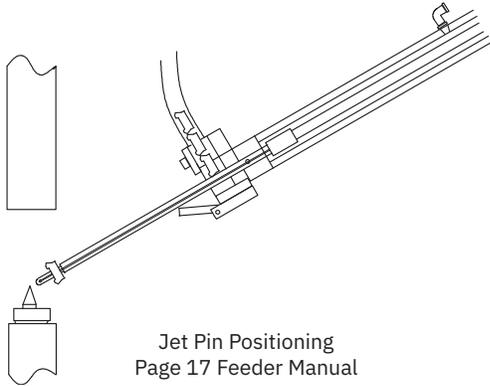
Page 1 of 4

| Maintenance Schedule: | |
|------------------------------|--|
| Daily Page 2 | <ul style="list-style-type: none">• Check the positioning of the Jet Pin and the location pin to ensure alignment.• Discharge the drain using the knob of the lower part of the air filter. |
| Weekly Page 2 | <ul style="list-style-type: none">• Clean the nut passage way on the selecting board with an air blow.• Check the feed tube is fully secured to the shooting unit and the selector unit.• Ensure the Jet Pin air holes are free from debris. |
| Monthly Page 3 | <ul style="list-style-type: none">• Open the hinge cover and remove any spatter, dirt, dust or buildup in the point block. |
| Six Months Page 3 | <ul style="list-style-type: none">• Check for burrs or curvature on the hinge cover.• Replace the feed tube. The tube's service life is dependent on the fastener and the installation.• Replace the kick spring on the hinge cover. |
| Yearly Page 4 | <ul style="list-style-type: none">• Replace the hinge cover.• Replace the hardened steel backplate. The backplate may be gouged or damaged depending on nut material. Replace it if any of the stainless plate film has worn off. |
| As Needed Page 4 | <ul style="list-style-type: none">• Check selector switches, and ensure they work properly• If damage is suspected, check the shooting rod for bends or damage. Change the rod if necessary |

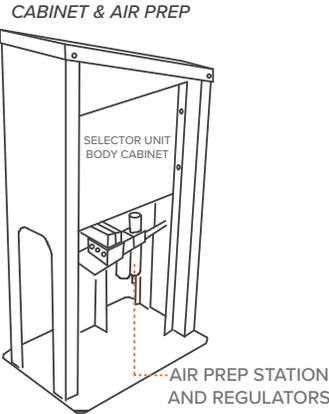


SEKI Feeder

Routine Maintenance Schedule



Jet Pin Positioning
Page 17 Feeder Manual



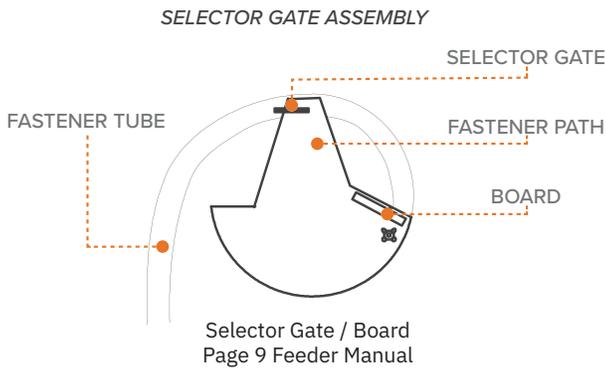
Discharge Drain Knob
Page 10 Feeder Manual



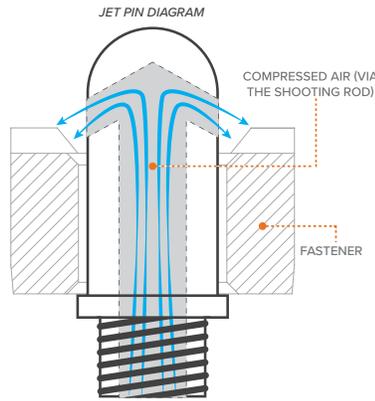
SCAN FOR VIDEO IN ACTION

Video - Positioning the Jet Pin

| Daily | |
|---|--|
| | Check the positioning of the Jet Pin and the location pin to ensure alignment. |
| Discharge the drain using the knob of the lower part of the air filter. | |



Selector Gate / Board
Page 9 Feeder Manual



Jet Pin
Page 25 Feeder Manual



SCAN FOR VIDEO IN ACTION

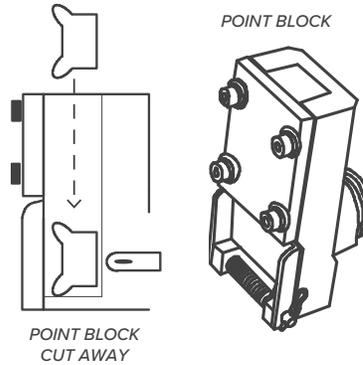
Video - Feed Tube Routing

| Weekly | |
|--|--|
| | Clean the nut passage way on the selecting board with an air blow. |
| Check the feed tube is fully secured to the shooting unit and the selector unit. | |
| Ensure the Jet Pin air holes are free from debris | |



SEKI Feeder

Routine Maintenance Schedule



SCAN FOR VIDEO IN ACTION

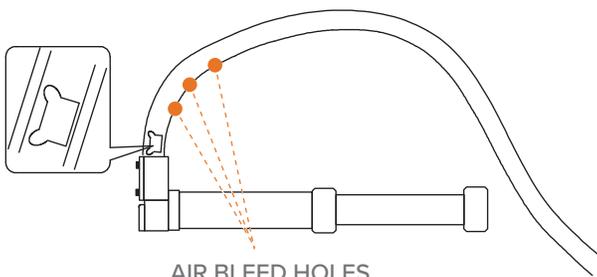
Video on Feed Tube Routing

Point Block
Page 12 Feeder Manual

Monthly

| | |
|--|---|
| | Open the hinge cover and remove any spatter, dirt, dust, or buildup in the point block. |
|--|---|

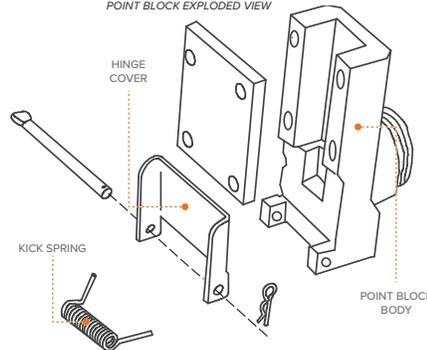
AIR BLEED HOLE PLACEMENT



AIR BLEED HOLES

Feed Tube
Page 9 Feeder Manual

POINT BLOCK EXPLODED VIEW



Point Block
Page 12 Feeder Manual



SCAN FOR VIDEO IN ACTION

Video - Replacing Kick Spring & Hinge Cover

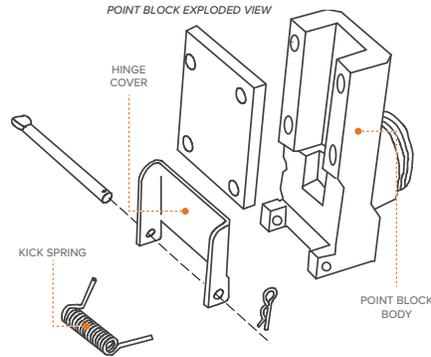
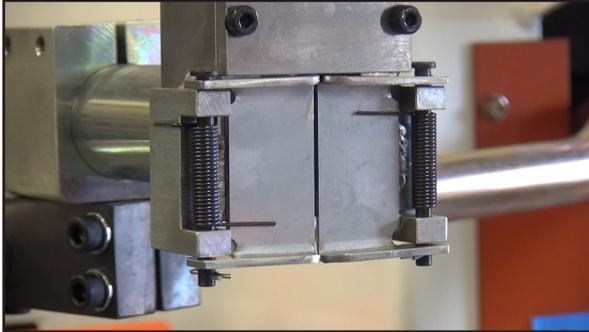
Every Six Months

| | |
|--|---|
| | Check for burrs or curvature on the hinge cover. |
| | Replace the feed tube. The tube's service life is dependent on the fastener and the installation. |
| | Replace the kick spring on the hinge cover. |



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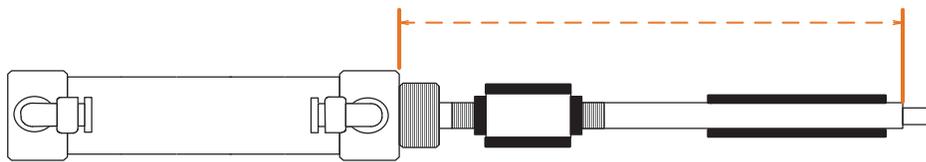


Video - Replacing Kick Spring & Hinge Cover

Point Block Page 12 Feeder Manual

| Yearly | |
|--------|--|
| | Replace the hinge cover. |
| | Replace the hardened steel backplate. |
| | The backplate may be gouged or damaged depending on nut material. Replace it if any of the stainless plate film has worn off |

SHOOTING ROD



Shooting Rod Page 24 Feeder Manual



Video - Replacing the Jet Pin

| As Needed | |
|-----------|--|
| | Check selector switches, and ensure they work properly. |
| | If damage is suspected, check the shooting rod for bends or damage. Change the rod if necessary. |